

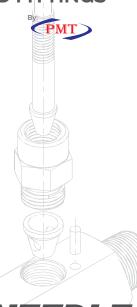


Decide with Confidence DUNS NO.: 86-917-7745



INSTRUMENTATION VALVES AND FITTINGS





NEEDLE VALVE

Sizes: 1/2" to 3" •

Pressure Ratings: 150# To 2500# •

Carbon steel LF2, F51, Duplex, Super • Duplex, Monel 400, Hastelloy C276, Inconel 625 Titanium, Incolloy 825,





Needle Valve

DS-LOK Needle valves have a slender, tapered point at the end of the valve stem that is lowered through the seat to restrict or block flow. Fluid flowing throug the Needle valve turns 90 degrees and passes through an orifice that is the seat for a rod with a cone shaped tip. Needle valves are widely used to accurately regulate the flow of liquids and gasesat low flow rates. The fine threading of the stem and the large seat area allow for precise resistance to under pressure. Needle valves are also used in situations where the flow must be gradually brought to a halt, and at used as both on/off valves and for throttling service.

DS-LOK Needle valves are often designed with a metal needle (generally brass, bronze, or stainless or other alloys of steel) and an elastomeric seat (generally PVC, CPVC, PTFE, or a wide range of brand name plastics and thermoplastics). While this is the most common form, valves are available that have a metal - metal, plastic - plastic, or plastic- metal needles and seats. These variations are usually designed with specific applications in mind, especially situations where corrosion, high or low temperatures or extensive wear are possible. In such cases, it is best to consult with the manufacturer to find which type of valve is best for the application at hand.

DS-LOK Needle valves are used in almost every industry in an incredibly wide range of applications - anywhere control or metering of steam, air, gas, oil, water or other non-viscous liquids is required. They can be found in every industry from aerospace to zoological sciences, every service from gas and liquid dispensation to instrumentation control and cooling to power generation. However, Needle valves should be avoided in applications where the media is viscous, or in the dispensation of slurries. The small flow oriflice can easily trap thick materials or solids and become blocked.

DS-LOK Brand Make Needle valves are available in materials like -Steel. Stainless Steel, Brass, Monel, & various Alloy & Non Alloy steel.

Features:-

- Materials include high tensile type 316 stainless steel.
- The location of packing is under the thread of valve stem.
- Non-rotating stem and bar stock body design.
- Easy to assemble and replace packing.
- PTFE encapsulated packing provides dependable stem and body sealing.
- Bonnet lock pin to prevent accidental loosening.
- Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.
- All bonnets are assembled with a locking pin to prevent accidental removal while in service.
- The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- Panel mounting options available.
- Variety of end configurations includes PMT Tube Fittings, Male/Female NPT, BSPT, BSPP pipe and tube socket weld connections
- Hardened Stem Tip
- Flow Coefficients (Cv) From 0.31 to 1.40
- Orifice Size: 0.138" (3.5mm) to 0.250" (6.4mm)
- · Every valves is factory tested.

Formulas :-

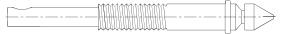
Liquids
$$Q_L = C_V = \frac{(P_1 - P_2)(62.4)}{r}$$
 $Q_V = (23.18) C_V = \frac{(P_1 - P_2)P_2}{(S.G.) T}$ $Q_V = \frac{(11.59) P_1 C_V}{\sqrt{S.G. (T)}}$ S.G. = Specific Gravity of Gas (M.W. of Air/28.96) S.G. Air = 1.000 S.G. Nitrogen = 0.967 S.G. Oxygen = 1.105 S.G. Oxygen = 1.105 S.G. Helium = 0.138 S.G. Helium = 0.138 S.G. Hydrogen = 0.0696





Different types of Spindle tip:-

Hard seat Spindle Design :-





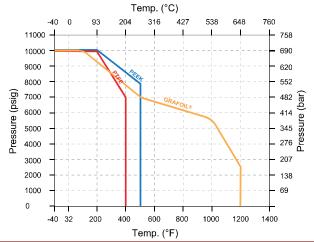
 Spindle is standard for pressure tightness even at elevated temperatures. Regulating Spindle & Soft-seat Spindle are optional.



Non-rotating Metal Vee Tip:-A non-rotating Vee tip is typically used in high cycle applications to extend the service life of the valve. When the valve is closed, the Vee tip contacts the valve seat, and is driven straight into it without rotating.

Non-rotating Metal Ball Tip:-A non-rotating Ball tip operates in the same fashion as the non-rotating metal Vee tip but requires less seating torque.

Pressure temperature rating:-



Body Material	Packing Material	Temperature Rating	Pressure Rating @37° C (100°F)
Stainless	PTFE	-54 to 232° C (-65 to 450° F)	413 bar (6,000 psig)
steel	Grafoil	-54 to 648° C (-65 to 1200° F)	690 bar (10,000 psig)
Carbon	PTFE	-29 to 176° C (-20 to 350° F)	413 bar (6,000 psig)
steel	Grafoil	-29 to 176° C	690 bar (10,000 psig)

Applications:-

- General Plant Service
- Hydraulic and Pneumatic
- Pressure measurement devices
- Instrument isolation
- Condensates
- Venting

Available Options*

- High Temperature
- High Pressure
- NACE
- Tube End Connection
- Alternates Connection Sizes

Pressure Rating:-

Valve Size	Orifice	Cv	Max. Working Pressure
1/4"	3.5mm	0.31	10,000 psi
3/8"	3.5mm	0.31	(690 kg/cm ²)
1/2"	4.8mm	0.52	6,000 psi (413 kg/cm ²)
3/4"	6.4mm	1.40	(415 kg/ciii -)

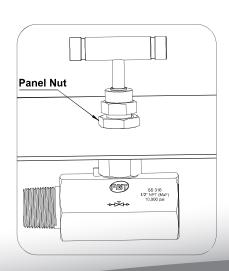
How to mount the valve on panel:-

Disassembly

- 1.Un-tighten the handle set screw using an allen key and remove the handle.
- 2.Remove the packing nut & panel nut and set aside for later use.
- 3. Place the valve bonnet in the panel hole.

Reassembly

- 4. Tighten the panel nut onto the valve bonnet. Keep the panel nut always on the external portion of the panel.
- 5. Finger tighten the packing nut onto the valve body.
- 6. Place the round handle on the stem. Align the set screw with the groove on the side of the stem. Tighten the set screw.
- Fully close the valve and retract the stem two or three turns before torque the packing nut to the torque below.



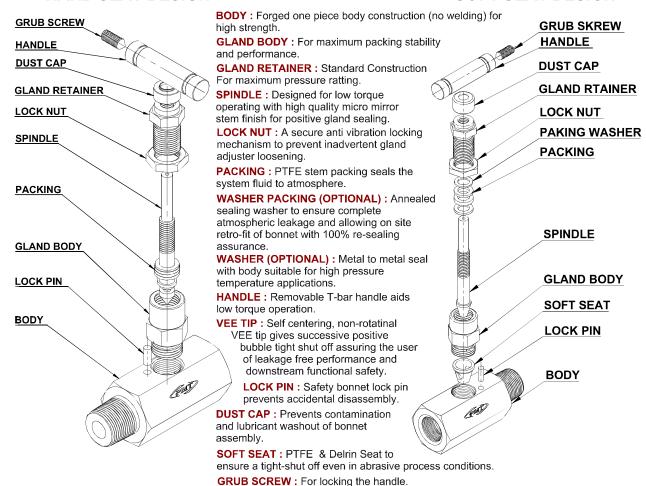




Design & Materials of Construction:

HARD SEAT DESIGN

SOFT SEAT DESIGN



MATERIALS OF CONSTRUCTION

ITEM NO.	PART NAME	MATERIALS	QTY.
1	BODY	A479-316L/A-105	1
2	GLAND BODY	A479-316L/A-105	1
3	GLAND RETAINER	A479-316L/A-105	1
4	SPINDLE	A479-316L/304L	1
5	WASHER (OPTIONAL)	A479-316L/304L	1
6	PACKING	PTFE/GRAPHOIL	3
7	PACKING WASHER	SS 316/304	1
8	LOCK NUT	A479-316L/A-105	1
9	HANDLE	SS 304/CS	1
10	GRUB SCREW	STEEL	1
11	DUST CAP	PLASTIC LD	1
12	VEE TIP (OPTIONAL)	A564-630	1
13	LOCK PIN	SS 304/CS	1
14	VENT PLUG (OPTIONAL)	A479-316L/A-105	1
15	SOFT SEAT (OPTIONAL)	POM	1

Factory test:-

Standard Test: Each valve is factory tested with nitrogen at 1000 psig (69 bar) for leakage at the seat and packing, the maximum allowable leak rate of 0.1 sccm.

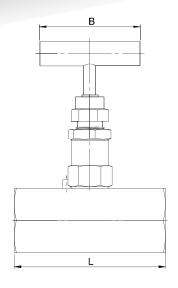
Optional Hydrostatic test: This test is performed with pure water water at 1.5 time the working pressure. Other tests like vibration, temperatures, helium etc are available upon requests.

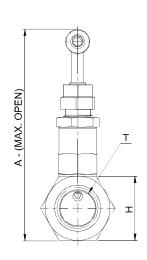
Packaging:-

All exposed threads of the product s are Protected with plastic caps to prevent damage and each assembly is packed in sealed and clear polyethylene bag for cleanliness and carefully packed in cardboard boxes to prevent transit damage. Each and every package is labeled for proper and easy identification.



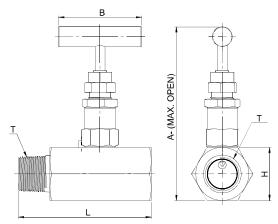






PART NUMBER	Т	LENGT	H HEX	HT OPEN	HANDLE
PART NUMBER	(FEMALE x FEMALE)	L	Н	Α	В
HXV-SS-S-4FF	1/4"	55	25	96	50
HXV-SS-S-6FF	3/8"	55	25	96	50
HXV-SS-S-8FF	1/2"	70	32	103	50
HXV-SS-S-12FF	3/4"	70	36	107	50
HXV-SS-S-16FF	1"	80	45	120	60

MALE x FEMALE



PART NUMBER	Т	LENGTH	HEX	HT OPEN	HANDLE	
T ART NOMBER	(MALE x FEMALE)	L	Н	Α	В	
HXV-SS-S-4MF	1/4"	60	25	96	50	
HXV-SS-S-6MF	3/8"	60	25	96	50	
HXV-SS-S-8MF	1/2"	80	32	103	50	
HXV-SS-S-12MF	3/4"	80	36	107	50	
HXV-SS-S-16MF	1"	95	45	120	60	





Specifications:-

Max.	Pressure	: 6,000 psi (413 bar) @100°F (38°C)	J
		10,000 psi (789 ba	r)
		@77°F (25°C)	•

Seat Type	: Soft Seat /Hard Seat
Gland packing	: PTFE : For temp73°C (-99.4°F) to 210°C(410°C) Graphoil : For temp. (180°C 356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316, 304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service
Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable



FLOW SCHEMATIC

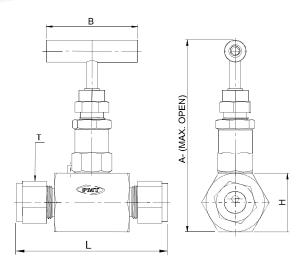
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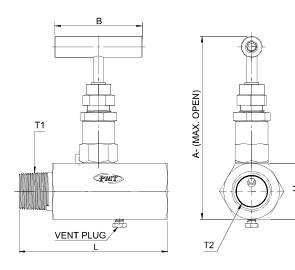


TUBE END



PART NUMBER	Т	LENGTH	HEX	HT OPEN	HANDLE
T / TT	(TUBE END)	L	Н	Α	В
HXV-SS-S-4TE	1/4"	70	25	96	50
HXV-SS-S-6TE	3/8"	72	25	96	50
HXV-SS-S-8TE	1/2"	76	32	103	50
HXV-SS-S-12TE	3/4"	76	36	107	50

MALE x FEMALE WITH VENT



PART NUMBER	T1	T2	LENGTH	HEX	HT OPEN	HANDLE
PART NUMBER	MALE	FEMALE		Н	Α	В
HXV-SS-S-8MFV	1/2"	1/2"	85	32	103	50
HXV-SS-S-8M12FV	1/2"	3/4"	85	32	103	50

DS-LOK Hex type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





Specifications:-

Мах.	Pressure	:	6,000 psi (413 bar)
			@100°F (38°C)

(10,000 psi (789 bar) (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C

356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316, 304,304L), Monel K400, Monel K500, Inconel-718,

carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable



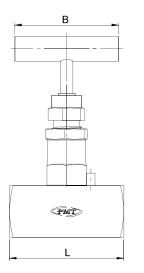
FLOW SCHEMATIC

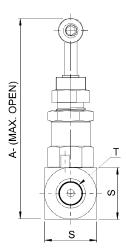


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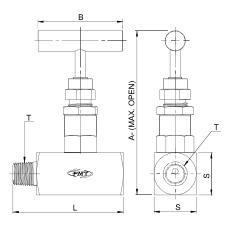






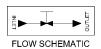
PART NUMBER	Т	LENGTH	SQUARE	HT OPEN	HANDLE	
TAIRT NOMBER	(FEMALE x FEMALE)	L	S	Α	В	
SQV-SS-S-4FF	1/4"	55	25	96	50	
SQV-SS-S-6FF	3/8"	55	25	96	50	
SQV-SS-S-8FF	1/2"	65	28	103	50	
SQV-SS-S-12FF	3/4"	70	38	109	50	
SQV-SS-S-16FF	1"	80	45	120	60	

MALE x FEMALE



PART NUMBER	Т	LENGTH	SQUARE	HT OPEN	HANDLE
TAKT NOMBER	(MALE x FEMALE)	L	S	Α	В
SQV-SS-S-4MF	1/4"	65	25	96	50
SQV-SS-S-6MF	3/8"	65	25	96	50
SQV-SS-S-8MF	1/2"	75	28	103	50
SQV-SS-S-12MF	3/4"	75	38	109	50
SQV-SS-S-16MF	1"	95	45	120	60

DS-LOK Square type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





Specifications:-

Max.	Pressure	: 6,000 psi (413 bar)
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@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C)

356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316, 304,304L), Monel K400,

Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable



FLOW SCHEMATIC

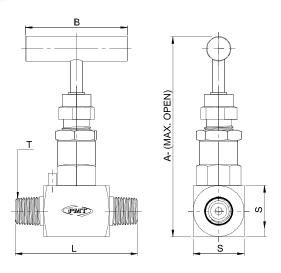
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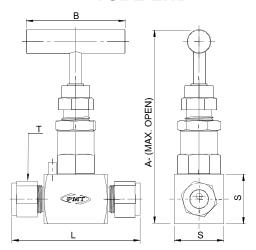


MALE x MALE



PART NUMBER	Т		SQUARE	HTOPEN	HANDLE
17ttt Hombert	(MALE x MALE)	L	S	Α	В
SQV-SS-S-4MM	1/4"	65	25	96	50
SQV-SS-S-6MM	3/8"	65	25	96	50
SQV-SS-S-8MM	1/2"	76	28	103	50
SQV-SS-S-12MM	3/4"	80	38	109	50
SQV-SS-S-16MM	1"	95	45	120	60

TUBE END



PART NUMBER			SQUARE	HTOPEN	HANDLE
TAKT NOWBER	(TUBE END)	L	S	Α	В
SQV-SS-S-4TE	1/4"	65	25	96	50
SQV-SS-S-6TE	3/8"	65	25	96	50
SQV-SS-S-8TE	1/2"	70	28	103	50
SQV-SS-S-12TE	3/4"	70	38	109	50

DS-LOK Square type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





Specifications:-

Max. Pressure	: 6,000 psi (413 bar)
	@100°F (38°C)
	10,000 psi (789 bar)

10,000 psi (789 bar) @77°F (25°C) Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C (-99.4°F) to 210°C(410°C)
Graphoil : For temp. (180°C 356°F) to 540°C (1001°F)

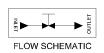
Materials : Stainless Steel (316L,316, 304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable



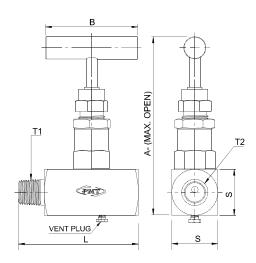
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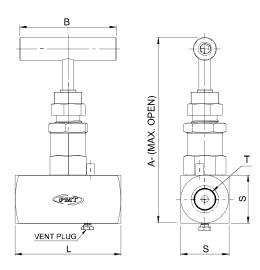


FEMALE x FEMALE WITH VENT



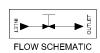
PART NUMBER	T1	T2	LENGTH	SQ.	HT OPEN	HANDLE
PART NUMBER	MALE	FEMALE		S	Α	В
SQV-SS-S-8MFV	1/2"	1/2"	85	32	103	50
SQV-SS-S-12M8FV	3/4"	1/2"	85	32	103	50

FEMALE x FEMALE WITH VENT



PART NUMBER	Т	LENGTH	SQ.	HT OPEN	HANDLE
PART NUMBER	(FEMALE x FEMALE)	L	S	Α	В
SQV-SS-S-8FFV	1/2"	85	32	103	50
SQV-SS-S-12FFV`	3/4"	85	32	103	50

DS-LOK Square type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





Specifications:-

Max. Pressure : 6,000 psi (413 bar)

@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C 356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

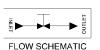
304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable

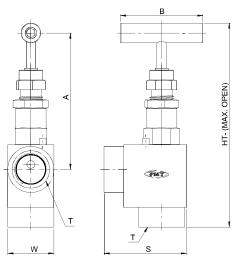


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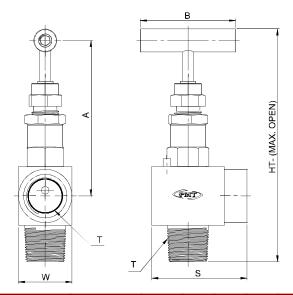






PART NUMBER	T (FEMALE × FEMALE)	S	W	В	А	HT-OPEN
ANV-SS-S-4FF	1/4"	38	25	50	77	109
ANV-SS-S-6FF	3/8"	38	25	50	77	109
ANV-SS-S-8FF	1/2"	50	28	50	80	121

MALE x FEMALE



PART NUMBER	T (MALE x FEMALE)	s	w	В	Α	HT-OPEN
ANV-SS-S-4MF	1/4"	38	25	50	77	109
ANV-SS-S-6MF	3/8"	38	25	50	77	109
ANV-SS-S-8MF	1/2"	50	28	50	80	121

DS-LOK Angle type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





01-75 & NACE MR-01-03

Specifications:-

Max. I	Pressure :	6,000 psi (413 bar)
		@100°F (38°C)
		10,000 psi (789 bar)
		@77°F (25°C)

	(20 O)
Seat Type	: Soft Seat /Hard Seat
Gland packing	: PTFE : For temp73°C (-99.4°F) to 210°C(410°C) Graphoil : For temp. (180°C 356°F) to 540°C (1001°F)
Materials	: Stainless Steel (316L,316, 304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-

	(For Sour gas Service)
Service Medium	: Liquid Gas or Vapor Service
Steam	: Needle (Standard) Ball tip (optional)
Connection	: Screwed / Welded
Handle	: Removable



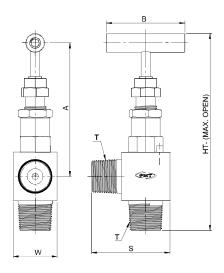
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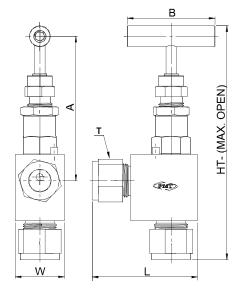


MALE x MALE



PART NUMBER	T (MALE x MALE)	s	W	В	Α	HT-OPEN
ANV-SS-S-4MM	1/4"	38	25	50	77	109
ANV-SS-S-6MM	3/8"	38	25	50	77	109
ANV-SS-S-8MM	1/2"	50	28	50	80	121

TUBE END



PART NUMBER	T (TUBE END)	L	w	В	Α	HT-OPEN
ANV-SS-S-4TE	1/4"	56	25	50	74	129
ANV-SS-S-6TE	3/8"	58	25	50	74	129
ANV-SS-S-8TE	1/2"	60	28	50	80	131

DS-LOK Angle type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





Specifications:-

Max. Pressure : 6,000 psi (413 bar)

@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil** : For temp. (180°C

356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)

Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable



FLOW SCHEMATIC

Note:-







High pressure Needle valve:-

PRESSURE RATING :- 15,000 PSI

DS-LOK High Pressure Needle Valve 15,000 PSI is designed for leak free closure, regulation and management of fluids in process systems. With a wide variety of port sizes, end connections, style, temperature and pressure tolerance DS-LOK Needle Valve are critical for instrumentation, fluid and process control system.

DS-LOK High Pressure Needle valve can be manufacture up to Working Pressure 15,000 psi & Burst pressure up to 15,000 psi. High Pressure Needle valves are widely used for Severe Service Operation as regulating and shut off type in critical High pressure up to 10,000 psi.

DS-LOK High Pressure Needle valves are available in Steel, Stainless Steel, Brass Materials & can be applicable for Fluid like water, oil, petrol, grease, chemicals, viscous gases. Needle valves can be made in Forged body & also in Solid bar stock body.

DS-LOK Brand Make Needle valves are available in materials like - Steel, Stainless Steel, Steel Phosphatised / Yellow chromatize / trivalent Zinc Blue Passivation.

High Pressure Needle valve special features :-

- Valve bodies through 10,000 psi are high tensile Type 316 stainless steel,15,000 psi valve bodies are 17-4 PH stainless steel.
- Their rugged construction provides assurance of fail-safe operation at pressures ranging to 15,000 PSI (1030 bar).
- Available in a variety of Body styles, the valves are designed for operation at temperatures ranging from -100° to +600°F (-73° to +315°C).
- Stem packing below the threads prevents thread galling & contamination.
- Easy handling even at high pressure (switching through 90°)
- Low torque operating T bar handle..

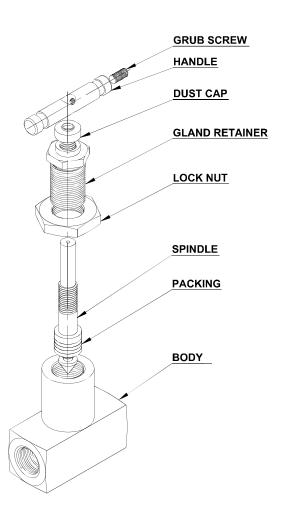
Features :-

- Materials include high tensile type 316 stainless steel.
- One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.
- Non-rotating stem and bar stock body design.
- Easy to assemble and replace packing.
- Bonnet lock pin to prevent accidental loosening.
- Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.
- The stem threads are rolled and lubricated to prevent galling and reduce operating torque.
- The material of packing gland and upper stem have been selected to achieve reduced handle torque and extended thread cycle life.
- 100% factory test. Every valve is tested with nitrogen for leak-tight performance at its maximum working pressure.





Design & Materials of Construction:-



MATERIALS OF CONSTRUCTION

ITEM NO.	PART NAME	MATERIALS	QTY.
1	BODY	A479-316L/A-105	1
2	SPINDLE (STEM)	A479-316L/A-105	1
3	GLAND RETAINER	A479-316L/A-105	1
4	LOCK NUT	A479-316L/A-105	1
5	HANDLE	SS 304/CS	1
6	PACKING	PTFE	3
7	PACKING WASHER	A479-316L/A-105	2
8	GRUB SCREW	STEEL	1
9	FLOATING CONICAL TIP	A564-630	1
10	DUST CAP	PLASTIC	1

Forged one piece body construction (no welding) for high strength.

Standard Construction For maximum pressure ratting.

Designed for low torque operating with high quality micro mirror stem finish for positive gland sealing.

A secure anti vibration locking mechanism to prevent inadvertent gland adjuster loosening.

PTFE stem packing seals the system fluid to atmosphere.

Removable T-bar handle aids low torque operation.

Self centering, non-rotatinal VEE tip gives successive positive bubble tight shut off assuring the user of leakage free performance and down stream functional safety.

Prevents contamination and lubricant washout of bonnet assembly.

For locking the handle.

Testing:-

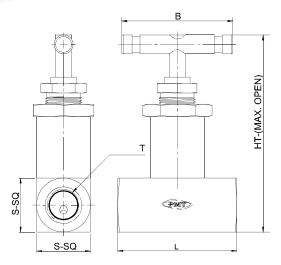
Each valve is Hydrostatically tested in accordance with MSS-SP-99. This procedure includes testing of the body cavity. Hydrostatic test is performed with pure water or other liquid of similar or lower viscosity at 1.5 times and seat leakage test at 1.1 times of the maximum working pressure. Other tests like vibration, temperatures, helium etc are available upon requests.

Packaging :-

All exposed threads of the product s are Protected with plastic caps to prevent damage and each assembly is packed in sealed and clear polyethylene bag for cleanliness and carefully packed in cardboard boxes to prevent transit damage. Each and every package is labeled for proper and easy identification.





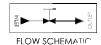


PART NUMBER	T (FEMALE x FEMALE)	ORIFICE	L	S-SQ	В	HT-OPEN
HP20-SS-S-4FF	1/4"	5mm	55	25	60	86
HP20-SS-S-6FF	3/8"	5mm	55	28	60	86
HP20-SS-S-8FF	1/2"	5mm	75	34	70	98
HP20-SS-S-12FF	3/4"	5mm	80	38	70	98

MALE x FEMALE

DS-LOK High pressure Needle valve with hard seat and are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 1".





Specifications:-

Max. Pressure : 10,000 psi (789 bar)

@100°F (38°C) 15,000 psi (1034 bar) @77°F (25°C)

	Seat 1	Гуре	: Ha	ard Sea
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Gland packing : PTFE : For temp. -73°C (-99.4°F) to 210°C(410°C)
Graphoil : For temp. (180°C

356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable

Note:-



T	HT-(MAX. OPEN)
S-SQ	PIMIT

PART NUMBER	T (MALE x FEMALE)	ORIFICE	L	s-sq	В	HT-OPEN
HP20-SS-S-4MF	1/4"	3.5mm	60	25	60	86
HP20-SS-S-6MF	3/8"	3.5mm	60	28	60	86
HP20-SS-S-8MF	1/2"	4.8mm	82	34	70	98
HP20-SS-S-12MF	3/4"	6.4mm	87	38	70	98





LOW TEMPERATURE NEEDLE VALVE

BODY: Forged one piece body construction (no welding) for high strength.

GLAND BODY: For maximum packing stability and performance.

SPINDLE: Designed for low torque operating with high quality micro mirror stem finish for positive gland sealing.

GLAND NUT: A secure anti vibration locking mechanism to prevent inadvertent gland adjuster loosening.

GLAND BUSH: Annealed sealing washer to ensure complete atmospheric leakage and allowing on site retro-fit of bonnet with 100% re-sealing assurance.

PACKING: PTFE stem packing seals the system fluid to atmosphere.

HANDLE: Removable T-bar handle aid low torque operation.

LOCK PIN: Safety bonnet lock pin prevents accidental disassembly.

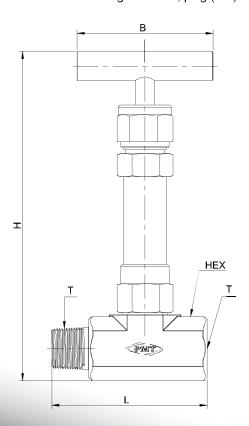
DUST CAP: Prevents contamination and lubricant washout of bonnet assembly.

SOFT SEAT: PTFE & Delrin Seat to ensure a tight-shut off even in abrasive process conditions.

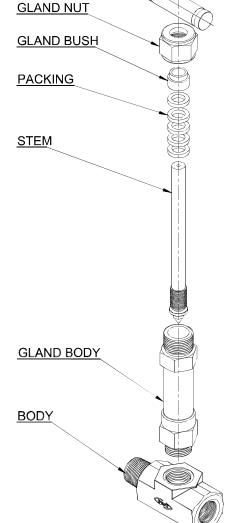
GRUB SCREW: For locking the handle.

Features:-

- Upper packing provides secondary containment system above the bellows
- Hydraulic-formed multilayer bellows enhanced cycle life
- Non-rotating stem tip eliminates galling within the seat area
- Strictly controlled bellows stroke to improve safety and cycle life
- Suitable to working temperature °F (°C) -321 (-196) to 176 (80)
- Suitable to working Pressure, psig (bar) 6000 (413)







GRUB SCREW

HANDLE

PART NUMBER	T (MALE x FEMALE)	ORIFICE	L	HEX	В	HT-OPEN
CRNV-SS-S-4MF	1/4"	3.5mm	60	25	60	152
CRNV-SS-S-6MF	3/8"	3.5mm	60	28	60	152
CRNV-SS-S-8MF	1/2"	4.8mm	80	34	70	190
CRNV-SS-S-12MF	3/4"	6.4mm	80	38	70	190
CRNV-SS-S-16MF	1"	6.4mm	95	45	70	230





HIGH TEMPERATURE NEEDLE VALVE

BODY: Forged one piece body construction (no welding) for high strength.

GLAND BODY: For maximum packing stability and performance.

GLAND NUT: Standard Construction For maximum pressure ratting.

STEM: Designed for low torque operating with high quality micro mirror stem finish for positive gland sealing.

PANEL NUT: A secure anti vibration locking mechanism to prevent inadvertent gland adjuster loosening.

PACKING: PTFE stem packing seals the system fluid to atmosphere.

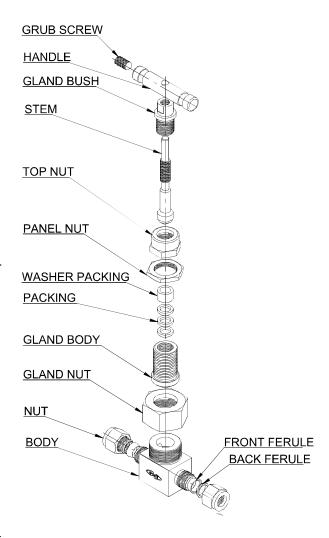
WASHER PACKING: Annealed sealing washer to ensure complete atmospheric leakage and allowing on site retro-fit of bonnet with 100% re-sealing assurance.

GLAND BUSH: Metal to metal seal with body suitable for high pressure temperature applications.

HANDLE: Removable T-bar handle aids low torque operation.

GRUB SCREW: For locking the handle.





Features :-

- Material: 316SS, Titanium, Other Material on request.
- Working Pressure: upto 10000 psi (689 bar)
- Working Temperature : -65°F to 1200°F(-53°C to 648°C)
- End Connection Type: Metric and Fractional tube fittings,NPT threads,ISO/BSP threads,Weldend
- End Connection Size: 1/8" to 3/4" and 3mm to 20mm

Order info

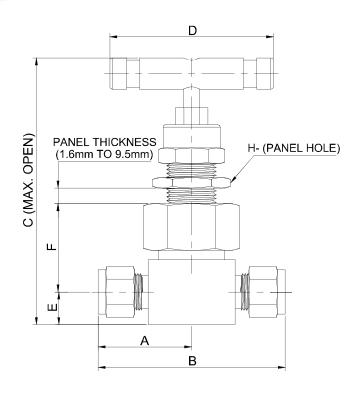
A Bod	y Material		В	Valve Serie	s	С	DN		D	End Con	nection Ty	/pe	
316 = 316 SS										M = Me	tric Tube f	itting	
304	304 = 304 SS						4 = 4.0mm			F = Fracti	onal Tube	Fitting	
321 = 321 SS TI = Titanium		N4 = Union-bonnet				MTB = Metric Butt Weld							
			Needle Vlave			6 = 6.0mm		TB = Fractional Butt Weld					
400 =	400 = Alloys 400 C276 = Alloys C-276					1	10 = 10.0 mm			MTS = Metric Socket Weld			
									TS = Fractional Socket Weld				
	C270 = Alloys C-270									UMB = l	Jnion Butt	: Weld	
E	E End Connection Size												
Code	2	3	4	6	8	10	12	14	16	18	20	22	25
Fractional	1/8 in.		1/4	in. 3/8 in.	1/8 in.		3/4 in.		1 in.				
Metric		3mm			8mm	10mm	12mm	14mm	16mm	18mm	20mm	22mm	25mm

Straight 2-way type is standard for N4 series Needle valve add A as a suffix if angle type is required e.g.: 316-N4 10-F8-A

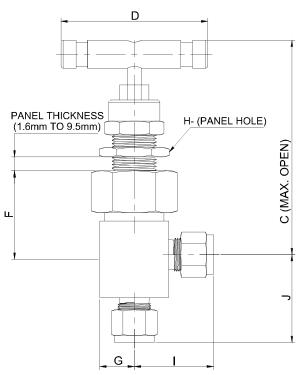




STRAIGHT



ANGLE



End Connection		DN	Cv					Size (mm)				
Inlet / Outlet	Size	(mm)	CV	Α	В	С	D	Е	F	G	Н	1	J
	3/8 in.	6.0	0.86	35.8	71.6	94.0	65.0	12.7	34.5	12.7	19.8	32.8	42.2
Fractional Tube	4 /2 :	6.0	0.86	38.6	77.2	94.0	65.0	12.7	34.5	12.7	19.8	35.6	41.9
fitting	1/2 in.	40.0		•••		100.0		400		4			
	3/4 in.	10.0	2.18	49.8	99.6	123.0	75.0	19.8	43.5	17.5	22.8	42.7	42.7
Metric Tube	Matria Tuba 10mm	6.0	0.86	36.1	72.2	94.0	65.0	12.7	34.5	12.7	19.8	33.0	39.4
	12	0.0	0.60	38.6	77.2	94.0	05.0	12.7	54.5	12.7	19.0	35.6	41.9
Fitting	12mm	10.0	2.18	49.8	99.6	123.0	75.0	19.8	43.5	17.5	22.8	42.7	42.9
	10mm	6.0	0.86	28.4	FC 0	04.0	CE 0	12.7	245	127	10.0	25.4	28.4
Metric Socket	ocket	6.0	0.60	20.4 50.6	56.8	94.0	65.0	12.7	34.5	12.7	19.8		
Weld	14mm	10.0	2.40	20.6	70.2	422.0	75.0	10.0	42.5	17.5	22.0	33.3	42.9
	16mm	10.0	2.18	39.6	79.2	123.0	75.0	19.8	43.5		22.8	-	-
	1/4 in.	6.0	0.86	28.4	56.8	04.0	65.0	12.7	245	12.7	10.0	25.4	28.4
NIDT/E)	3/8 in.	6.0	0.80	20.4	30.8	94.0	65.0	12.7	34.5	12./	19.8	25.4	28.4
NPT(F)	1/2 in.			39.6	79.2					17.5		33.3	42.9
	3/4 in.	10.0	2.10	41.1	82.2	122.0	75.0	10.0	42.5	-	22.0		
NDT/E)		10.0	2.18	39.6	79.2	123.0	75.0	19.8	43.5	17.5	22.8	33.3	42.9
NPT(F)				41.1	82.2					_		_	-





MINI NEEDLE VALVE - SOFT SEAT

PRESSURE RATING: - 6,000 PSI /10,000 PSI

DS-LOK Mini Needle Valves are specially designed and ruggedly manufactured for use in corrosive & hazardous environment. These valves are excellent for both throttling and straight isolation in process and flow control application. These Valves are precision machined, designed durability and maxium afficiency to provide high quality and low cost alternatives in fluid and gaseous control systems of different applications, to meet the exacting standards of our growing and demanding cutomers.

Standard features for hard seat & soft seat valves :-

Stem and bonnet threads are rolled for greater strength and smoother operation.

All 316SS stems (even in steel valves) for longer life.

Viton® O-Ring & Teflon® back-up ring stem seals.

Stem packing below the threads prevents thread galling and contamination.

One piece bonnet with a metal to metal seal to the valve body below the bonnet threads.

Bonnet lock pin to prevent accidental loosening.

Dust caps are fitted to contain stem lubricant and prevent the ingress of contaminants.

Replaceable Graphoil/PTFE seat.

Low torque operating T bar handle.

The stem threads are rolled and lubricated to prevent galling and reduce operating torque.

Stem packing below the threads prevents thread galling & contamination.

Patented body-to-bonnet, metal-to-metal seal is designed to significantly increase the pressure range of the valve without compromising the flow, and help maintain the integrity of the bonnet threads by segregating them from the process media.

100% factory test. Every valve is tested with nitrogen for leak-tight performance at its maximum working pressure.

Soft Seat valve feature :-

Soft seat design is 100% Helium leak tested to 1 x 10-4 ml/s at 200 psi.

6,000 psi pressure rating (@ 100°F maximum)

Replaceable Delrin seat.

Straight through porting for bi-directional, high capacity flow and easy roddable cleaning.

Hard Seat valve feature :-

Metal to metal hard seat design is 100% Helium leak tested to 1 x 10-4 ml/s at 200 psi.

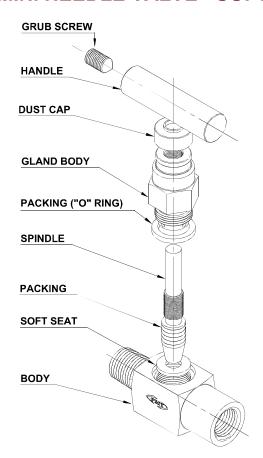
10,000 psi pressure rating (@ 100°F maximum)

Replaceable Delrin seat.





MINI NEEDLE VALVE - SOFT SEAT



MATERIALS OF CONSTRUCTION

ITEM NO.	PART NAME	MATERIALS	QTY
1	BODY	A479-316L/A-105	1
2	SPINDLE	A479-316L/304L	1
3	GLAND BODY	A479-316L/A-105	1
4	SOFT SEAT (OPTIONAL)	DELRIN/POM	1
5	PACKING	PTFE	2
6	O-RING	VITON	2
7	GLAND BODY O-RING	VITON	1
8	HANDLE	SS 304L/CS	1
9	DUST CAP	PLASTIC LD	1
10	GRUB SCREW	STEEL	1
11	LOCK PIN	SS 304/CS	1

PRESSURE RATING: - 6,000 PSI

Forged one piece body construction (nowelding) for high strength.

For maximum packing stability and performance.

Designed for low torque operating with high quality micro mirror stem finish for positive gland sealing.

PTFE stem packing seals the system fluid to atmosphere.

Viton O-Ring & Teflon back-up ring stem seals.

Removable T-bar handle aids low torque operation.

PTFE & Delrin Seat to ensure a tight shut off even in abrasive process conditions.

Prevents contamination and lubricant washout of bonnet assembly.

For locking the handle.

Testing

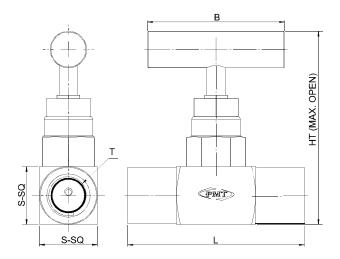
Soft seat design is 100% Helium leak tested to 1 x 10-4 ml/s at 200 psi. 6,000 psi pressure rating (@ 100°F maximum) Other tests like vibration, temperatures, helium etc are available upon requests.

Packaging

All exposed threads of the product s are Protected with plastic caps to prevent damage and each assembly is packed in sealed and clear polyethylene bag for cleanliness and carefully packed in cardboard boxes to prevent transit damage. Each and every package is labeled for proper and easy identification.

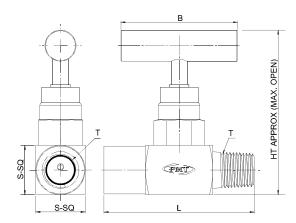






PART NUMBER	T (FEMALE x FEMALE)	L	s-sq	В	HT-OPEN
SQMNV-SS-S-4FF	1/4"	55	19	46	64.5
SQMNV-SS-S-6FF	3/8"	55	25	46	70.5
SQMNV-SS-S-8FF	1/2"	60	28	50	73.5
SQMNV-SS-S-12FF	3/4"	60	35	50	80.5

MALE x FEMALE



PART NUMBER	T (MALE × FEMALE)	L	s-sq	В	HT-OPEN
SQMNV-SS-S-4MF	1/4"	58	19	46	64.5
SQMNV-SS-S-6MF	3/8"	58	25	46	70.5
SQMNV-SS-S-8MF	1/2"	65	28	50	73.5
SQMNV-SS-S-12MF	3/4"	65	35	50	80.5

DS-LOK Square type Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" to 3/4".





FLOW SCHEMATIC

Specifications:-

Max. Pressure	: 6,000 psi (413 bar)
	@100°F (38°C)
	10,000 psi (789 bar)
	@77°F (25°C)

	@77°F (25°C)
Seat Type	: Soft Seat /Hard Seat
Gland packing	: PTFE : For temp73°C (-99.4°F) to 210°C(410°C) Graphoil : For temp. (180°C 356°F) to 540°C (1001°F)
Materials	: Stainless Steel (316L,316, 304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR- 01-75 & NACE MR-01-03 (For Sour gas Service)
Service Medium	: Liquid Gas or Vapor Service
Steam	: Needle (Standard) Ball tip (optional)
Connection	: Screwed / Welded
Handle	: Removable



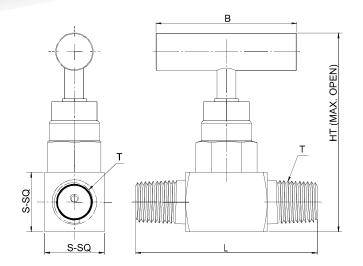
FLOW SCHEMATIC

Note:-



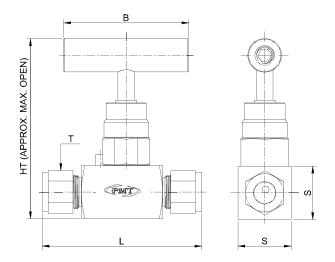


MALE x MALE



PART NUMBER	Т		SQUARE	HTOPEN	HANDLE
THE RESIDENCE	(MALE x MALE)	L	S	Α	В
SQMNV-SS-S-4MM	1/4"	55	19	64.5	46
SQMNV-SS-S-6MM	3/8"	55	25	70.5	46
SQMNV-SS-S-8MM	1/2"	60	28	73.5	50
SQMNV-SS-S-12MM	3/4"	60	35	80.5	50

TUBE END



	PART NUMBER	T	LENGTH	SQUARE	HTOPEN	HANDLE
ı		(TUBE END)	L	S	Α	В
	SQMNV-SS-S-4TE	1/4"	58	19	64.5	46
	SQMNV-SS-S-6TE	3/8"	58	25	70.5	46
	SQMNV-SS-S-8TE	1/2"	65	28	73.5	50
ı	SQMNV-SS-S-12TE	3/4"	65	35	80.5	50

DS-LOK Square type Mini Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines in small diameter piping systems. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" tp 3/4".



Specifications:-

Max.	Pressure	: 6,000 psi (413 bar)
------	----------	-----------------------

@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C 356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

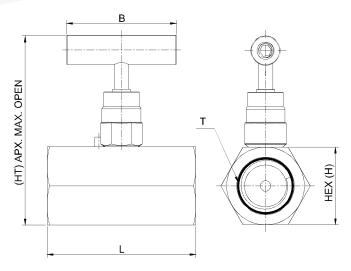
Handle : Removable



Note:-

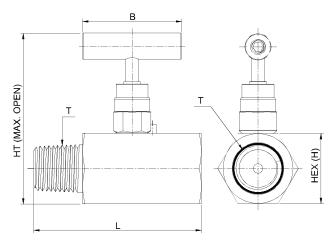






PART NUMBER	T (FEMALE × FEMALE)		HEX H	HT OPEN A	HANDLE B
HXMNV-SS-S-4FF	1/4"	53	25	79.5	46
HXMNV-SS-S-6FF	3/8"	53	25	79.5	46
HXMNV-SS-S-8FF	1/2"	75	32	82.7	50
HXMNV-SS-S-12FF	3/4"	75	36	84.7	50

MALE x FEMALE



PART NUMBER	T (MALE x FEMALE)	LENGTH L	HEX H	HT OPEN A	HANDLE B
HXMNV-SS-S-4MF	1/4"	60	25	79.5	46
HXMNV-SS-S-6MF	3/8"	60	25	79.5	46
HXMNV-SS-S-8MF	1/2"	80	32	82.7	50
HXMNV-SS-S-12MF	3/4"	80	36	84.7	50

DS-LOK Hex type Mini Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines in small diameter piping systems. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" tp 3/4".



Specifications:-

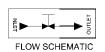
Мах.	Pressure	:	6,000 psi (413 bar) @100°F (38°C)
			10,000 psi (789 bar)
			@77°F (25°C)

	@77°F (25°C)
Seat Type	: Soft Seat /Hard Seat
Gland packing	: PTFE : For temp73°C (-99.4°F) to 210°C(410°C) Graphoil : For temp. (180°C 356°F) to 540°C (1001°F)
Materials	: Stainless Steel (316L,316, 304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-

	(For Sour gas Service)
Service Medium	: Liquid Gas or Vapor Service
Steam	: Needle (Standard) Ball tip (optional)
Connection	: Screwed / Welded
Handle	: Removable



01-75 & NACE MR-01-03

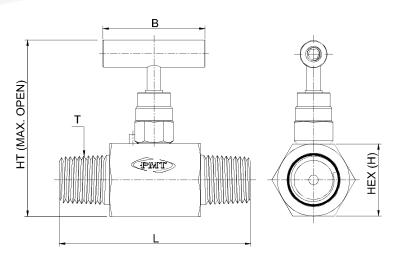


Note:-



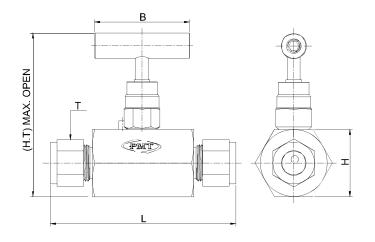


MALE x MALE



PART NUMBER	T (MALE x MALE)	LENGTH L	HEX H	HT OPEN A	HANDLE B
HXMNV-SS-S-4MM	1/4"	53	25	70.5	46
HXMNV-SS-S-6MM	3/8"	53	25	70.5	46
HXMNV-SS-S-8MM	1/2"	75	32	77.5	50
HXMNV-SS-S-12MM	3/4"	75	36	81.5	50

TUBE END



PART NUMBER	T (TUBE END)	LENGTH L	HEX H	HT OPEN	HANDLE B
HXMNV-SS-S-4TE	1/4"	60	25	70.5	46
HXMNV-SS-S-6TE	3/8"	60	25	70.5	46
HXMNV-SS-S-8TE	1/2"	80	32	77.5	50
HMMNV-SS-S-12TE	3/4"	80	36	81.5	50

DS-LOK Hex type Mini Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines in small diameter piping systems. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" tp 3/4".



Specifications:-

Max. Pressure : 6,000 psi (413 bar)

@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C 356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)
Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable

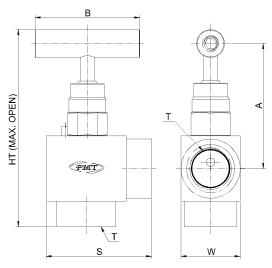


FLOW SCHEMATIC

Note:-

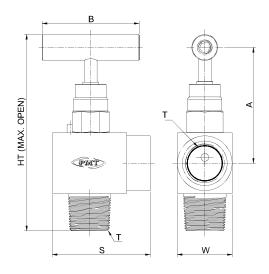






PART NUMBER	T (FEMALE x FEMALE)	S	w	В	А	HT-OPEN
ANMNV-SS-A-4FF	1/4"	38	25	50	69.3	88.3
ANMNV-SS-A-6FF	3/8"	38	25	50	69.3	88.3
ANMNV-SS-A-8FF	1/2"	50	28	50	75.3	100.3

MALE x FEMALE



PART NUMBER	T (MALE x FEMALE)	s	w	В	Α	HT-OPEN
ANMNV-SS-A-4MF	1/4"	38	25	50	69.3	88.3
ANMNV-SS-A-6MF	3/8"	38	25	50	69.3	88.3
ANMNV-SS-A-8MF	1/2"	50	28	50	75.3	100.3

DS-LOK Angle type Mini Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines in small diameter piping systems. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" tp 3/4".



Specifications:-

Max. Pressure : 6,000 psi (413 bar)

@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C

356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03

(For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)

Ball tip (optional)

Connection: Screwed / Welded

Handle : Removable



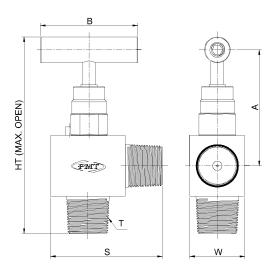


Note:-



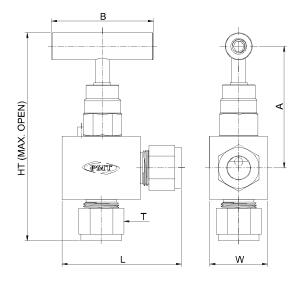


MALE x MALE



PART NUMBER	T (MALE × MALE)	s	w	В	Α	HT-OPEN
ANMNV-SS-A-4MM	1/4"	38	25	50	69.3	88.3
ANMNV-SS-A-6MM	3/8"	38	25	50	69.3	88.3
ANMNV-SS-A-8MM	1/2"	50	28	50	75.3	100.3

TUBE END



PART NUMBER	T (TUBE END)	L	w	В	Α	HT-OPEN
ANMNV-SS-A-4TE	1/4"	53	25	50	76.5	103
ANMNV-SS-A-6TE	3/8"	55	25	50	77.5	105
ANMNV-SS-A-8TE	1/2"	60	28	50	80	110

DS-LOK Angle type Mini Needle valve with hard seat and soft seat are designed for use on applications requiring complete isolate or throttling of the media and for high pressure instrument lines in small diameter piping systems. Ideal for use on gas service and some liquid applications. Available with end connections in size 1/4" tp 3/4".



Specifications:-

Max.	Pressure	: 6,000 psi (413 bar)
		@100°E (28°C)

@100°F (38°C) 10,000 psi (789 bar) @77°F (25°C)

Seat Type : Soft Seat /Hard Seat

Gland packing : PTFE : For temp. -73°C

(-99.4°F) to 210°C(410°C) **Graphoil**: For temp. (180°C 356°F) to 540°C (1001°F)

Materials : Stainless Steel (316L,316,

304,304L), Monel K400, Monel K500, Inconel-718, carbon Steel, NACE MR-01-75 & NACE MR-01-03 (For Sour gas Service)

Service Medium : Liquid Gas or Vapor Service

Steam : Needle (Standard)

Ball tip (optional)

Connection : Screwed / Welded

Handle : Removable



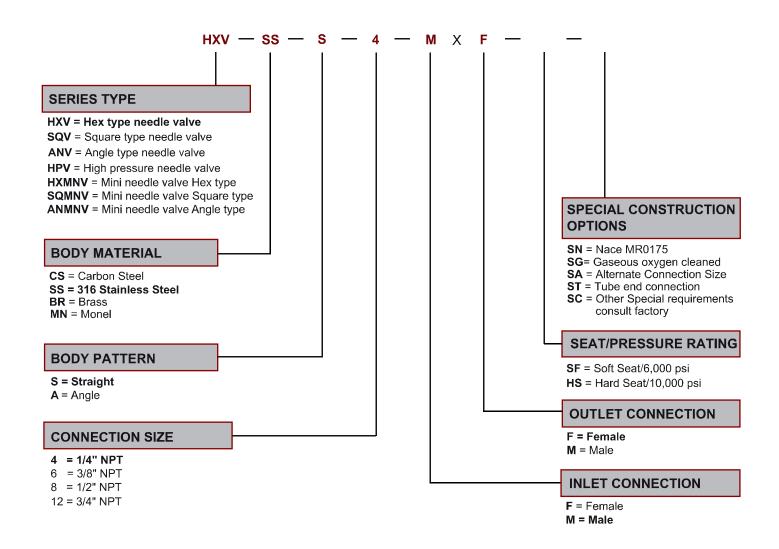
FLOW SCHEMATIC

Note:-





HOW TO ORDER



EXAMPLE: "HXV-SS-S-4MF"

HXV = Hex type needle valve

SS = 316 Stainless Steel

S = Straight

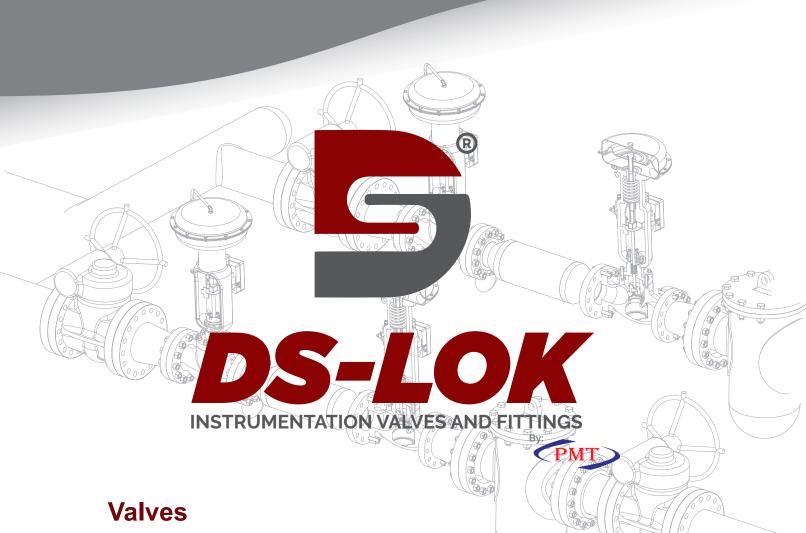
4 = 1/4" NPT

M = Male Inlet

F = Female Outlet

SF * = Soft Seat/6,000 psi

SN * = Nace MR0175



- Needle Valves
- Manifold Valves
- In Line Check Valve
- Proportional Relief Valves
- Instrument Ball Valves
- Mono Flange Valves
- Integral Block & Bleed Valves
- Bleed & Purge Valves
- Thermowells
- Pressure gauge Accessories

Fittings

- Tube Fittings
- Pipe Fittings
- High Pressure- Pipe Fittings
- Hydraulic Fittings (DIN 2353,JIC Fittings, ORFS Fittings)

Forged Steel Valves

- Forged Steel Globe Valves (Cryogenic Available)
- Forged Steel Gate Valves (Cryogenic Available)
- Forged Steel Lift check Valves
- Forged Steel Ball Valves (Cryogenic Available)